



## REPLACEMENT PARTS LIST

Kiaro! (42642100) / Kiaro ! D (42642500) / Kiaro! 200 (42652100) / Kiaro ! 200D (42652500)

Kiaro! CU-K4 Cutter (42640300)

Part #	Description	Kiaro!	Kiaro! D	Kiaro! 200	Kiaro! 200D	Quantity Used
<b>Recommended Replacements</b>						
27337000	Maintenance Cartridge	x	x			1 ea.
27337100	Maintenance Cartridge			x	x	1 ea.
27337210	Printhead Unit, Dye Ink	x		x		1 ea. / 2 ea.
27337221	Printhead Single Color, Dye Ink	x		x		1 ea. / 2 ea.
27337001	Purge Unit	x	x	x	x	1 ea. / 2 ea.
27337002	Blade Cleaner, Dye Ink	x		x		1 ea. / 2 ea.
27337018	Printhead Cleaning Stick, set of 12	x	x	x	x	1 ea.
27337041	Blade Cleaner, Pigment Ink		x		x	1 ea. / 2 ea.
27337242	Printhead Unit, Pigment Ink		x		x	1 ea. / 2 ea.
27337243	Printhead Single Color, Pigment Ink		x		x	1 ea. / 2 ea.
27337044	Scraper		x		x	1 ea. / 2 ea.
<b>Main Parts &amp; Assemblies</b>						
27337003	Transport Unit	x	x			1 ea.
27337004	Print Unit, Dye Ink	x				1 ea.
27337005	Controller PCB, Dye Ink	x				1 ea.
27337006	Printhead PCB	x	x	x	x	4 ea. / 8 ea.
27337007	Control Panel PCB	x	x			1 ea.
27337008	Cartridge PCB	x	x	x	x	1 ea.
27337009	DC Power Supply	x	x			1 ea.
27337012	Valve Assembly	x	x			1 ea.
27337013	Roll Drive Assembly	x	x			1 ea.
27337014	Kiaro! Ink Tank Holder Assembly	x				1 ea.
27337015	Harness Frame, Upper	x	x			1 ea.
27337016	Paper Width Guide Unit	x	x			1 ea.
27337017	Hand Cutter Assembly	x	x			1 ea.
27337101	Print Unit			x	x	2 ea.
27337102	Transport Unit			x	x	1 ea.
27337103	Controller PCB			x		1 ea.
27337104	Control Panel PCB			x	x	1 ea.
27337105	Valve Assembly			x	x	1 ea.
27337106	Kiaro! 200 Ink Tank Holder Assembly			x		1 ea.
27337107	AC Relay PCB Assembly			x	x	1 ea.
27337108	Pinch Roller			x	x	3 ea.
27337109	Label Holding Roller			x	x	3 ea.
27337110	Label Delivery Guide			x	x	3 ea.
27337111	Spur Unit			x	x	3 ea.
27337112	Kiaro! 200 Ink Cartridge Cover			x		1 ea.
27337113	Kiaro! 200 Maintenance Fan Assy			x		1 ea.
27337114	Kiaro! 200 Filter, Intake			x		1 ea.
27337115	Kiaro! 200 Filter, Exhaust			x		1 ea.
27337116	Kiaro! 200 Washer M4X7.5			x		1 ea.
27337117	Kiaro! 200 TOF Sensor Harness			x		1 ea.
27337118	Engine Power Supply			x	x	2 ea.
27337119	Kiaro! 200 Controller PCB			x		1 ea.
27337118	Engine Power Supply			x	x	2 ea.
27337120	Kiaro! 200 Guide, Rear Feeder			x	x	1 ea.
27337121	Kiaro! 200D Ink Tank Holder				x	1 ea.
27337122	Kiaro! 200/200D Ink Tank Door Sensor P102			x	x	1 ea.
42703100	Unwind Assembly, Complete			x	x	1 ea.
27405000	Unwind DC Power Supply			x	x	1 ea.
42703300	Rewind Assembly, Complete			x	x	1 ea.
42866100	Unwind Translucent Cover			x	x	1 ea.
10671116	Screw #1/4-20 Button Head, for unwind cover			x	x	4 ea.
13741000	Silicone Sponge Tape, for adjustable guide			x	x	1 ea.
14790070	Hand Cutter			x	x	1 ea.
25236020	Static Brush			x	x	1 ea.
14655210	Leveling Foot			x	x	4 ea.
10644014	Hex Nut #1/4x20, for leveling foot			x	x	4 ea.
14657642	Edge Guide Collar			x	x	2 ea.
<b>Kiaro! / Kiaro! D Roll Holder</b>						
27337020	Roll Guide, Black	x	x			1 ea.

27337021	Roll Guide, Gray	x	x			1 ea.
27337022	Roll Holder Cap	x	x			1 ea.
27337023	Roll Holder Cap E-ring	x	x			1 ea.
27337024	Roll Holder Gear E-ring	x	x			1 ea.
27337025	Roll Holder Gear 28T	x	x			1 ea.
27337026	Roll Holder Spacer	x	x			1 ea.
27337029	Roll Holder Assembly, Complete	x	x			1 ea.
<b>Covers &amp; Hardware</b>						
27337030	Roll Cover Unit	x	x			1 ea.
27337031	Roll Cover Handle	x	x			1 ea.
27337032	Ink Tank Lever	x	x	x	x	4 ea.
27337033	Ink Cartridge Cover	x	x			1 ea.
27337034	Maintenance Cartridge Cover	x	x			1 ea.
27337035	Maintenance Cover	x	x			1 ea.
27337036	Print Module Cover	x	x	x	x	1 ea. / 2 ea.
27337037	Thumbscrew M3X8	x	x			1 ea.
27337038	Thumbscrew M3X6	x	x			1 ea.
32859001	Control Keypad	x	x			1 ea.
27337040	Kiaro! Spur Unit	x	x			1 ea.
27337049	Lever, Paper Retaining Release	x	x			1 ea.
27337070	Pinch Unit	x	x			1 ea.
27337071	Pinch Unit Rubber Roller	x	x			1 ea.
27337112	Ink Cartridge Cover			x	x	1 ea.
27337113	Maintenance Assembly Fan			x	x	2 ea.
27337114	Filter, Intake			x	x	1 ea.
27337115	Filter, Exhaust			x	x	2 ea.
<b>Kiaro! CU-K4 Cutter Parts</b>						
27337087	TOF Sensor Unit 1	x	x			1 ea.
27337088	TOF Sensor Unit 2	x	x			1 ea.
27337089	Motor	x	x			1 ea.
27337090	Blade Set	x	x			1 ea.
27337091	Solenoid	x	x			1 ea.
27337092	Interface Cable	x	x			1 ea.
27337093	Spur Guide Unit	x	x			1 ea.
27337094	Spur Base Guide Unit	x	x			1 ea.
27337095	Spur Base Unit	x	x			1 ea.
27337096	Cutter PCB Unit	x	x			1 ea.
27337097	Belt, Timing	x	x			1 ea.
27337098	Front Cover	x	x			1 ea.
27337099	Side Cover	x	x			1 ea.
<b>Miscellaneous</b>						
10905002	Retaining Ring 0.125"dia 0.230" OD (for rotation detection unit)			x	x	3 ea.



600 East Greenwich Avenue, West Warwick, Rhode Island USA 02893  
Tel: 877-757-7978 | +1-401-828-4000 | Fax: +1-401-822-2430  
E-mail: [info@astronovaproductid.com](mailto:info@astronovaproductid.com)  
Website: [AstronovaProductID.com](http://AstronovaProductID.com)